

# F20

- High lead: Lead 40
- Origin on the non-motor side is selectable



Note. Upper robot cable (U) on models with brakes is a special order item, so please consult our sales office or sales representative for assistance. (External dimensions: overall length + 20 mm)

## Ordering method

### F20

Model	Lead designation	Brake	Cable entry location	Origin position change	Grease type	Stroke	Cable length
	40: 40mm 20: 20mm 10: 10mm	No entry: BK: Brakes provided	No entry: Standard (S) U: From the top R: From the right L: From the left	None: Standard Z: Non-motor side	None: Standard GC: Clean	Lead 20-10: 200 to 1250 (50mm pitch) Lead 40: 200 to 1450 (50mm pitch)	3L: 3.5m 5L: 5m 10L: 10m 3K/5K/10K (Flexible cable)

- Note 1. The model with a lead of 40mm cannot select specifications with brake (vertical specifications).  
 Note 2. Upper robot cable (U) on models equipped with brake is a special-order item.  
 Note 3. The robot cable is standard cable (3L/5L/10L), but can be changed to flexible cable. See P.594 for details on robot cable.  
 Note 4. See P.498 for DIN rail mounting bracket.  
 Note 5. Acceleration / deceleration is different depending the Positioner or Controller or Driver.  
 Note 6. The robot with the high lead specifications (lead 40) needs a regenerative unit.  
 Note 7. Select this selection when using the gateway function. For details, see P.60.

TSX	220			
Positioner TS-X	Driver: Power-supply voltage Power capacity 220: 200V/400 to 600W	Regenerative unit No entry: None R: With RGT	LCD monitor No entry: None L: With LCD	I/O selection NP: NPN PN: PNP CC: CC-Link DN: DeviceNet™ EP: EtherNet/IP™ PT: PROFINET GW: No I/O board
Battery				Battery B: With battery (Absolute) N: None (Incremental)
SR1-X	20			
Controller	Driver: Power capacity 20: 400 to 600W	Usable for CE No entry: Standard E: CE marking	Regenerative unit No entry: None R: With RGT	I/O selection N: NPN P: PNP CC: CC-Link DN: DeviceNet™ PB: PROFIBUS
Battery				Battery B: With battery (Absolute) N: None (Incremental)
RDV-X	2	20		
Driver	Power-supply voltage 2: AC200V	Driver: Power capacity 20: 600W or less		Regenerative unit RBR1 (Horizontal) RBR2 (Vertical)

## Specifications

AC servo motor output (W)	600		
Repeatability (mm)	±0.01		
Deceleration mechanism	Ball screw (Class C7)		
Ball screw lead (mm)	40	20	10
Maximum speed (mm/sec)	2400	1000 (1200)	600
Maximum payload (kg)	Horizontal 60	Vertical 120	45
Rated thrust (N)	255	510	1020
Stroke (mm)	200 to 1450 (50mm pitch)		
Overall length (mm)	Horizontal Stroke+427	Stroke+417	
Maximum dimensions of cross section of main unit (mm)	W202 × H115		
Cable length (m)	Standard: 3.5 / Option: 5.10		
Linear guide type	4 rows of circular arc grooves × 2 rail		
Position detector	Resolvers		
Resolution (Pulse/rotation)	16384		

- Note 1. Positioning repeatability in one direction.  
 Note 2. When the stroke is longer than 800mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table below.  
 Note 3. To operate the unit at a speed exceeding 1,000mm/sec. (Max. speed), a regeneration unit RG1 is required.  
 Note 4. Longer than 1250mm stroke can be handled by the high lead specification (Lead 40) only.  
 Note 5. Position detectors (resolvers) are common to incremental and absolute specifications. If the controller has a backup function then it will be absolute specifications.

## Allowable overhang

Horizontal installation	Horizontal installation (Unit: mm)			
	A	B	C	
Lead 40	10kg	4000	4000	3450
	20kg	3397	2235	2073
	60kg	2443	718	977
	50kg	2602	869	1083
	80kg	2193	528	703
Lead 20	10kg	1841	339	505
	20kg	1841	339	505
	60kg	1841	339	505
	50kg	1841	339	505
	80kg	1841	339	505

Note. Distance from center of slider top to center of gravity of object being carried at a guide service life of 10,000 km.

## Static loading moment

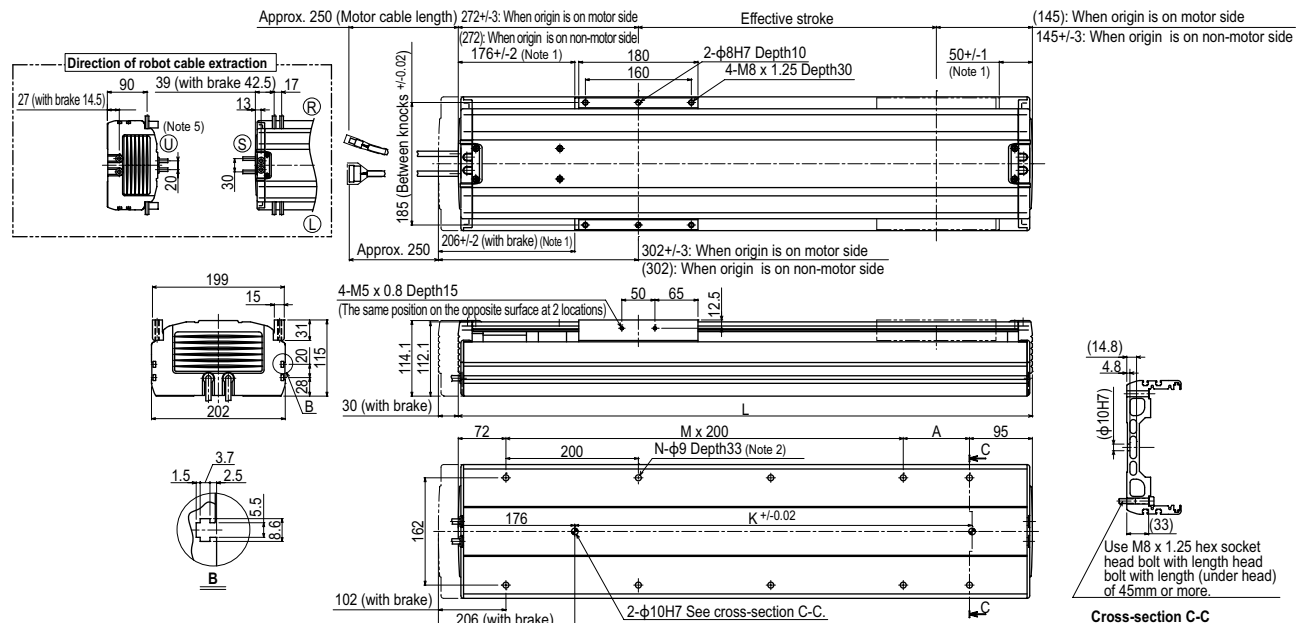
Static loading moment (Unit: N·m)		
MY	MP	MR
1196	1199	1052

## Controller

Controller	Operation method
SR1-X20 RCX221/222 RCX240/340	Programming / I/O point trace / Remote command / Operation using RS-232C communication
TS-X220	I/O point trace / Remote command
RDV-X220-RBR1 (Horizontal) RDV-X220-RBR2 (Vertical)	Pulse train control

Note. When using the vertical model, if the unit is operated at such speed exceeding the maximum speed of 1,000mm/sec., and if it has a high lead (40), a regeneration unit is required.

## F20



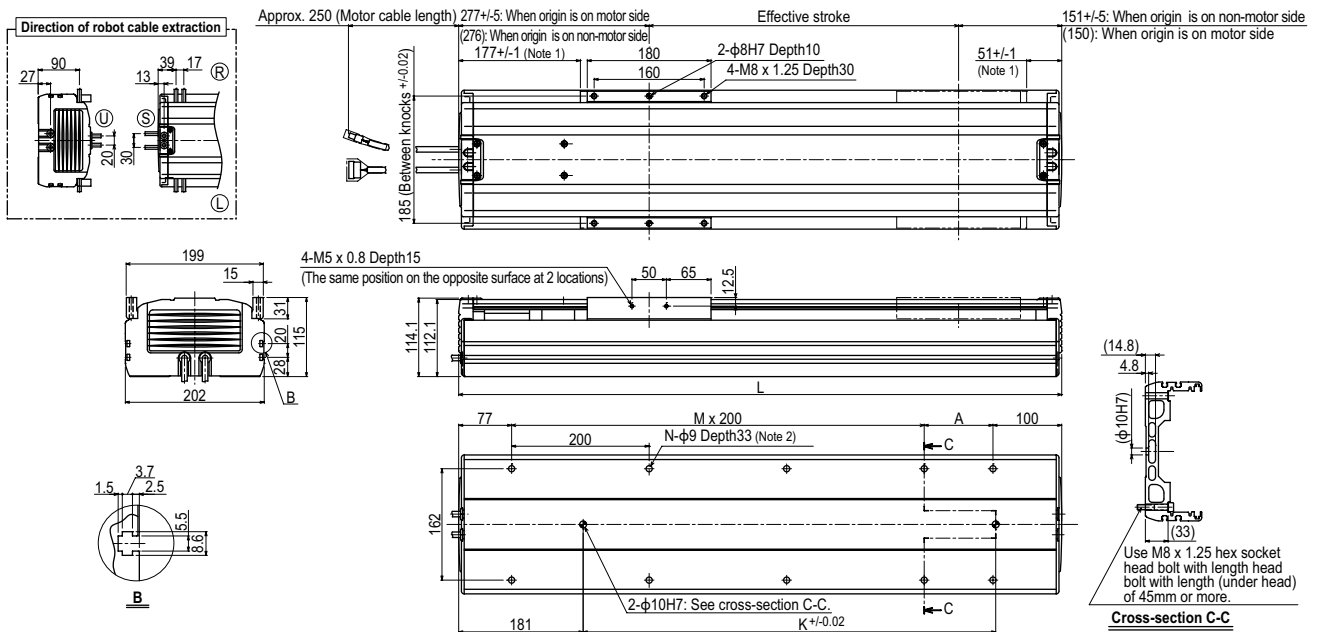
- Note 1. Stop positions are determined by the mechanical stoppers at both ends.  
 Note 2. When installing the robot, do not use washers inside the robot body.  
 Note 3. Minimum bend radius of motor cable is R50.  
 Note 4. Weight of models with no brake. The weight of brake-attached models is 1.5 kg heavier than the models with no brake shown in the table.  
 Note 5. Make a separate consultation with us regarding robot cable (brake specifications) U extraction. (External dimensions: overall length + 20 mm)

Effective stroke	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1050	1100	1150	1200	1250
L	617	667	717	767	817	867	917	967	1017	1067	1117	1167	1217	1267	1317	1367	1417	1467	1517	1567	1617	1667
A	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100
M	2	2	2	2	3	3	3	3	4	4	4	5	5	5	5	6	6	6	6	6	7	7
N	8	8	8	8	10	10	10	10	12	12	12	14	14	14	14	16	16	16	16	16	18	18
K	420	420	420	420	600	600	600	600	780	780	780	780	960	960	960	960	1140	1140	1140	1320	1320	1320
Weight (kg)	21.0	22.0	22.9	23.8	24.8	25.7	26.6	27.5	28.5	29.4	30.3	31.2	32.1	33.0	34.0	34.9	35.8	36.7	37.7	38.6	39.5	40.4
Maximum speed (mm/sec)	1000 (1200)								600		480		360		240		180		120		60	
Speed setting	-								80%		70%		60%		50%		40%		30%		20%	

- Note 6. When the stroke exceeds 800mm, although depending on the moving range, the ball screw may resonate (critical speed). In that case, make adjustment to lower the speed on the program using the maximum speed given in the above table as a guide.  
 Note 7. To operate the unit at a speed exceeding 1,000mm/sec., a regeneration unit RG1 is required.

- Articulated robots  
YA
- Linear conveyor modules  
LCM100
- Compact single-axis robots  
TRANSEVO
- Single-axis robots  
FLIP-X
- Linear motor single-axis robots  
PHASER
- Cartesian robots  
XY-X
- SCARA robots  
YK-X
- Pick & place robots  
YP-X
- CLEAN
- CONTROLLER INFORMATION
- T type
- F type
- GF type
- N type
- B/R type

## F20 High lead type: Lead 40



Note 1. Stop positions are determined by the mechanical stoppers at both ends.

Note 3. Minimum bend radius of motor cable is R50.

Note 2. When installing the robot, do not use washers inside the robot body.

Effective stroke	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1050	1100	1150	1200	1250	1300	1350	1400	1450
L	627	677	727	777	827	877	927	977	1027	1077	1127	1177	1227	1277	1327	1377	1427	1477	1527	1577	1627	1677	1727	1777	1827	1877
A	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100
M	2	2	2	2	3	3	3	3	4	4	4	4	5	5	5	6	6	6	6	7	7	7	7	7	8	8
N	8	8	8	8	10	10	10	10	12	12	12	12	14	14	14	14	16	16	16	16	18	18	18	18	20	20
K	420	420	420	420	600	600	600	600	780	780	780	780	960	960	960	960	1140	1140	1140	1320	1320	1320	1320	1320	1320	1320
Weight (kg)	21.2	22.2	23.1	24.0	25.0	25.9	26.8	27.7	28.7	29.6	30.5	31.4	32.3	33.2	34.2	35.1	36.0	36.9	37.9	38.8	39.7	40.6	41.5	42.4	43.3	44.2
Maximum speed <sup>Note 4</sup> (mm/sec)	Lead 40		2400																							
Speed setting			-																							
			80%																							
			70%																							
			60%																							
			50%																							
			40%																							
			35%																							
			30%																							

Note 4. When the stroke is longer than 800mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table above.

Note 5. Longer than 1250mm stroke can be handled by the high lead specification (Lead 40) only.