3 axes / ZS

Moving arm type

Whipover

Z-axis shaft vertical type

Ordering method

SXYx - S -			15	_	RCX240	-		-	BB
Model – Cable – Combination M1 M3	X-axis stroke 15 to 85cm X-axis stroke 15 to 35cm	- ZR-axis - ZS12 ZS6	Z-axis stroke	- Cable length 3L: 3.5m (Standard) 5L: 5m 10L: 10m	Controller	No entry: Standard E: CE marking	Option I/O Note 1 – N,P: Standard I/O 16/8 N1, P1: 40/24 N2, P2: 64/40 N3, P3: 88/56 N4, P4: 112/72	Network option No entry: None CC: CC-Link DN: DeviceNet PB: Profibus EN: Ethernet YC: YC-I ink None 2	BB: 4 pcs

Note 1. N to N4 if NPN was selected, or P to P4 if PNP was selected for the I/O board.

Note 2. Available only for the master

■ Specification								
	X-axis	Y-axis	Z-axis: ZS12	Z-axis: ZS6				
Axis construction Note 1	F14H	F14	-					
AC servo motor output (W)	200	100	6	0				
Repeatability Note 2 (mm)	+/-0.01	+/-0.01	+/-0.02					
Drive system	Ball screw (Class C7)	Ball screw (Class C7)	Ball screw	(Class C10)				
Ball screw lead (Deceleration ratio) (mm)	20	20	12	6				
Maximum speed Note 3 (mm/sec)	1200	1200	1000 50					
Moving range (mm)	150 to 850	150 to 350	150					
Robot cable length (m)	Standard: 3.5 Option: 5,10							

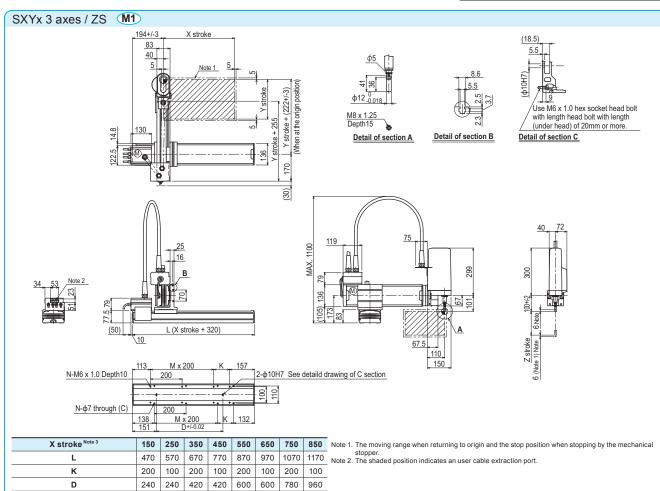
Note 1. Use caution that the flame machining (installation holes, tap holes) differs from single-axis robots'. Note 2. Positioning repeatability in one direction.

Note 3. The total of the X and Y strokes should be 1000mm or less.

Note 4. When the X-axis stroke is longer than 750mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table below.

■ Maximum p	(kg)			
Y stroke (mm)	ZS12	ZS6		
150 to 350	3	5		

■ Controll	er
Controller	Operation method
RCX240	Programming / I/O point trace / Remote command / Operation using RS-232C communication



80% 65%

X stroke Note 3		150	250	350	450	550	650	750	850
L		470	570	670	770	870	970	1070	1170
K		200	100	200	100	200	100	200	100
D		240	240	420	420	600	600	780	960
M		0	1	1	2	2	3	3	4
N		4	6	6	8	8	10	10	12
Y stroke Note 3		150	250	350					
Z stroke		150							
Maximum speed for each	X-axis			12	00			960	780
Note 4									

stroke (mm/sec) Note 4

Speed setting

Note 3. The total of the X and Y strokes should be 1000mm or less.

Note 4. When the X-axis stroke is longer than 750mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table at the left.