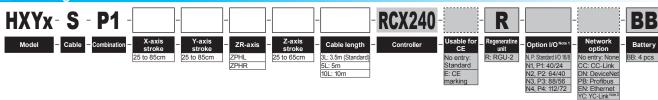
3 axes / ZPH

● Pole type
Whipover

## Z-axis: Clamped table / moving base type (200W) for Pole type

## Ordering method



Note 1. N to N4 if NPN was selected, or P to P4 if PNP was selected for the I/O board. Note 2. Available only for the master.

■ Specification							
	X-axis	Y-axis	Z-axis				
Axis construction Note 1	F20	F20-BK	F14H				
AC servo motor output (W)	600	600	200				
Repeatability Note 2 (mm)	+/-0.01	+/-0.01	+/-0.01				
Drive system	Ball screw (Class C7)	Ball screw (Class C7)	Ball screw (Class C7)				
Ball screw lead (Deceleration ratio) (mm)	20	10	20				
Maximum speed Note 3 (mm/sec)	1200	600	1200				
Moving range (mm)	250 to 850	250 to 850	250 to 650				
Robot cable length (m)	Standard: 3.5 Option: 5,10						

Note 1. Use caution that the flame machining (installation holes, tap holes) differs from single-axis robots'

Note 2. Positioning repeatability in one direction.

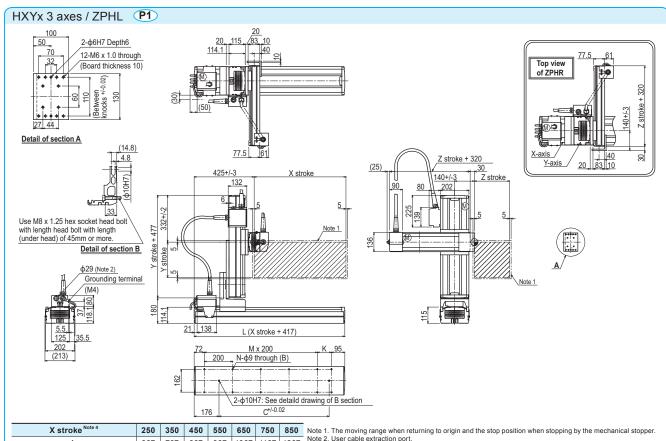
Note 3. Positioning repeatability in one direction.

Note 3. The total of the X and Y strokes should be 1100mm or less and that of the Y and Z strokes should be 1200mm or less.

Note 4. When the X-axis/Y-axis stroke is longer than 850mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table below.

■ Maximum payload		(kg)
	Z stroke (mm)	
Y stroke (mm)	250 to 650	
250 to 850	15	

■ Controller				
Controller	Operation method			
RCX240-R	Programming / I/O point trace / Remote command / Operation using RS-232C communication			



80%

		1/6		C-7 0.02				
X stroke <sup>N</sup>	lote 4	250	350	450	550	650	750	850
L		667	767	867	967	1067	1167	1267
K		100	200	100	200	100	200	100
D		420	420	600	600	780	780	960
M		2	2	3	3	4	4	5
N		8	8	10	10	12	12	14
Y stroke <sup>N</sup>	ote 4	250	350	450	550	650	750	850
Z stroke		250	350	450	550	650		
Maximum speed for each stroke	X-axis	1200				960		
	Y-axis	600				480		
(mm/soc) Note 5								

Speed setting

- Note 3. This figure shows the combination for ZPHL. For the combination for ZPHR, see the top view in the figure.
- Note 4. The total of the X and Y strokes should be 1100mm or less and that of the Y and Z strokes should be 1200mm or less.

  Note 5. When the X-axis/Y-axis stroke is longer than 850mm, resonance of the ball screw may occur depending on
- the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table at the left.